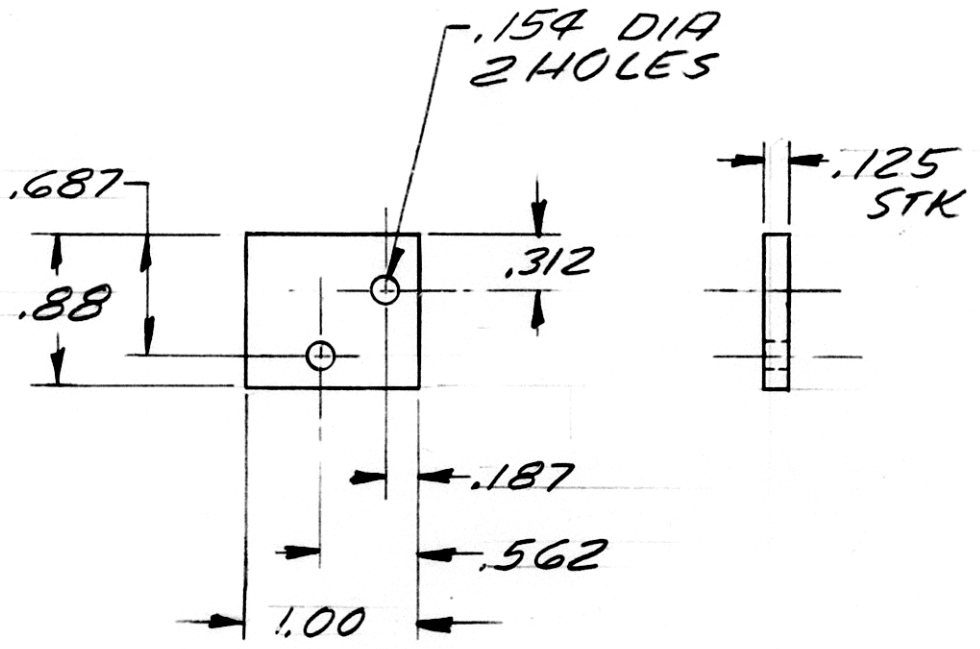
NOTES: UNLESS OTHERWISE NOTED.

1. REMOVE ALL BURRS AND SHARP EDGES .03 R MAX
2. MACHINED SURFACE ROUGHNESS 125
3. MAT'L: 2024-T351 AL
4. BLACK SULFURIC ANODIZE

REVISIONS					
LTR	DESCRIPTION	ECR	DATE	BY	APVD



TOLERANCES UNLESS OTHERWISE NOTED

DECIMALS	FRACTIONS	ANGULAR
.XX ± .03	± —	± 0° 30'
.XXX ± .010		

KITT PEAK NATIONAL OBSERVATORY
OPERATED BY THE
ASSOCIATION OF UNIVERSITIES FOR RESEARCH IN ASTRONOMY, INC.
UNDER CONTRACT WITH
NATIONAL SCIENCE FOUNDATION

NEXT ASSEMBLY: 2028.01-04

NAME: STIFFENER

REF FILE: 2090

SCALE	DESIGNED BY	DATE	APPROVED BY	DATE	DWG NO.	REV
FULL	LC	4-9-80	AAA	4/14/80	2028.01 A2	
PRINT ISSUED	DRAWN BY LC	DATE 4-9-80	APPROVED BY	DATE		
	CHECKED BY	DATE	APPROVED BY	DATE	RELEASE DATE 6-9-80	

8/72 DIETERICH-POST CLEARPRINT 1020

PEB 6-9-80