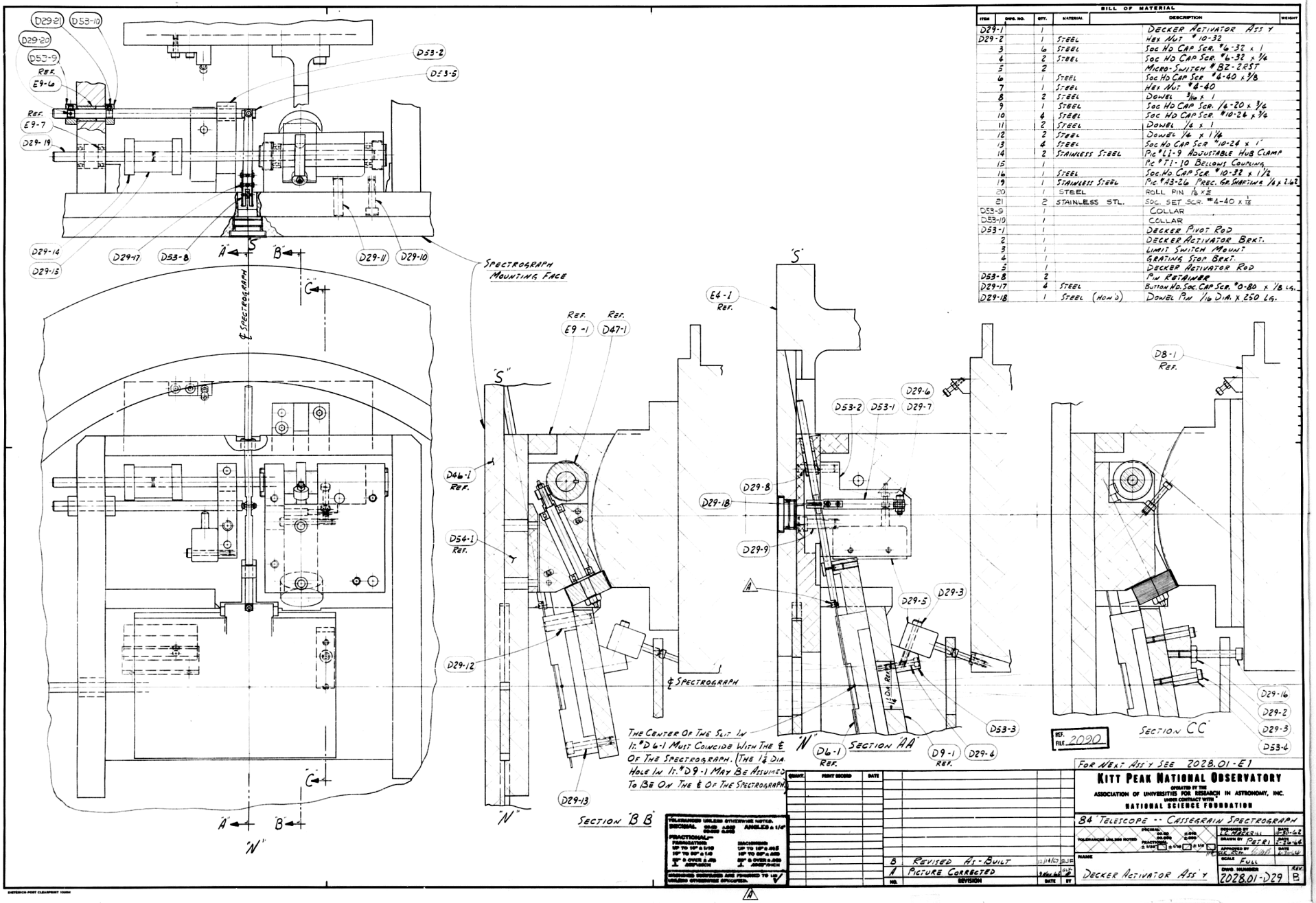


BILL OF MATERIAL

ITEM	DWG. NO.	QTY.	MATERIAL	DESCRIPTION	WEIGHT
D29-1		1		DECKER ACTIVATOR ASS'Y	
D29-2		1	STEEL	HEX NUT #10-32	
3		6	STEEL	SOC HD CAP SCR. #6-32 x 1	
4		2	STEEL	SOC HD CAP SCR. #6-32 x 3/4	
5		2		MICRO-SWITCH #BZ-2RST	
6		1	STEEL	SOC HD CAP SCR #6-40 x 3/8	
7		1	STEEL	HEX NUT #4-40	
8		2	STEEL	DOWEL 3/16 x 1	
9		1	STEEL	SOC HD CAP SCR. 1/4-20 x 3/4	
10		4	STEEL	SOC HD CAP SCR. #10-24 x 3/4	
11		2	STEEL	DOWEL 1/4 x 1	
12		2	STEEL	DOWEL 1/4 x 1 1/4	
13		4	STEEL	SOC HD CAP SCR #10-24 x 1"	
14		2	STAINLESS STEEL	PIC #LJ-9 ADJUSTABLE HUB CLAMP	
15		1		PIC #T1-10 BELLOWS COUPLING	
16		1	STEEL	SOC HD CAP SCR. #10-32 x 1/2	
19		1	STAINLESS STEEL	PIC #A3-26 PREC. GR. SHAFTING 1/8 x 2.62	
20		1	STEEL	ROLL PIN 1/8 x 1/2	
21		2	STAINLESS STL.	SOC. SET SCR. #4-40 x 1/8	
D53-9		1		COLLAR	
D53-10		1		COLLAR	
D53-1		1		DECKER PIVOT ROD	
2		1		DECKER ACTIVATOR BRKT.	
3		1		LIMIT SWITCH MOUNT	
4		1		GRATING STOP BRKT.	
5		1		DECKER ACTIVATOR ROD	
D53-8		2		PIN RETAINER	
D29-17		4	STEEL	BUTTON HD. SOC. CAP SCR. #0-80 x 1/8 LG.	
D29-18		1	STEEL (HOW'D)	DOWEL PIN 1/16 DIA. x .250 LG.	

TOLERANCES UNLESS OTHERWISE NOTED.
DECIMAL: ONE PLACE ±.1 — TWO PLACES ±.01 — ANGLES ± 1/2°
FRACTIONAL — FABRICATION: UP TO 10" ± 1/16; 10" TO 20" ± 1/8; 20" & OVER ± .5% ASSEMBLY
MACHINING: UP TO 10" ± .005; 10" TO 20" ± .010; 20" & OVER ± .050 ASSEMBLY
MACHINED SURFACES ARE FINISHED TO 125 UNLESS OTHERWISE SPECIFIED.

QUANT.	PRINT RECORD	DATE

NO.	REVISION	DATE	BY
B	REVISED AS-BUILT	11/11/10	BJF
A	PICTURE CORRECTED	3 Nov 10	BJF

FOR NEXT ASS'Y SEE 2028.01-E1

KITT PEAK NATIONAL OBSERVATORY
OPERATED BY THE ASSOCIATION OF UNIVERSITIES FOR RESEARCH IN ASTRONOMY, INC. UNDER CONTRACT WITH THE NATIONAL SCIENCE FOUNDATION

84" TELESCOPE -- CASSEGRAIN SPECTROGRAPH

TOLERANCES UNLESS NOTED	PREPARED BY L. MARSHALL	DATE 10-20-66
	DRAWN BY PETRI	DATE 2-24-66
	APPROVED BY [illegible]	DATE 4-7-66
	SUP. SCH. [illegible]	

NAME: DECKER ACTIVATOR ASS'Y
SCALE: FULL
DWG NUMBER: 2028.01-D29
REV: B