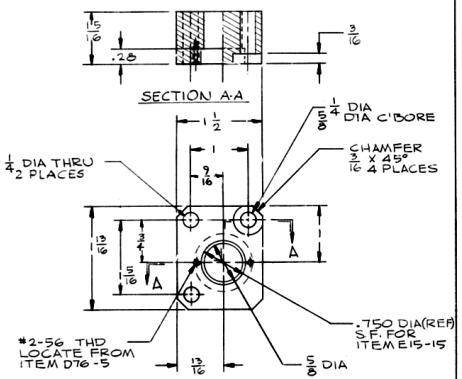
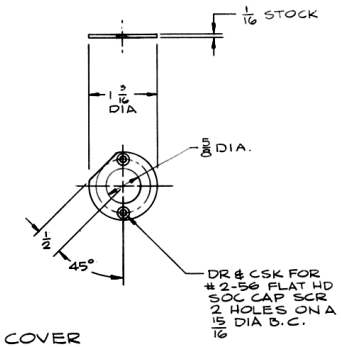
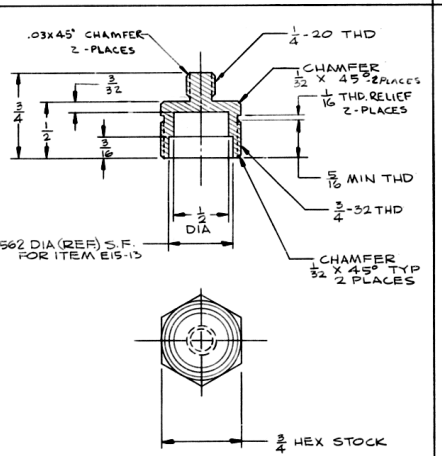


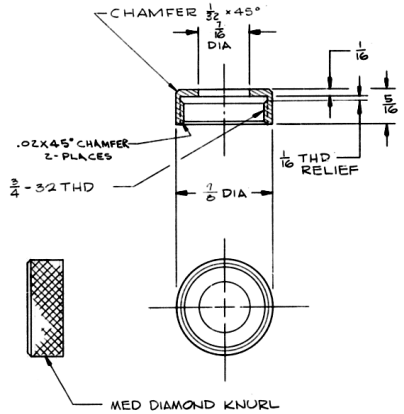
D76-4 SPACER BLOCK
1 REQ'D
MAT'L: ALUM ALLOY
FINISH: BLACK SULFURIC ANODIZE



D76-5 COVER
1 REQ'D
MAT'L: ALUM ALLOY
FINISH: BLACK SULFURIC ANODIZE



D76-1 THREADED ADAPTER
1 REQ'D
MAT'L: ALUM ALLOY
FINISH: BLACK SULFURIC ANODIZE
SCALE: 2 X SIZE

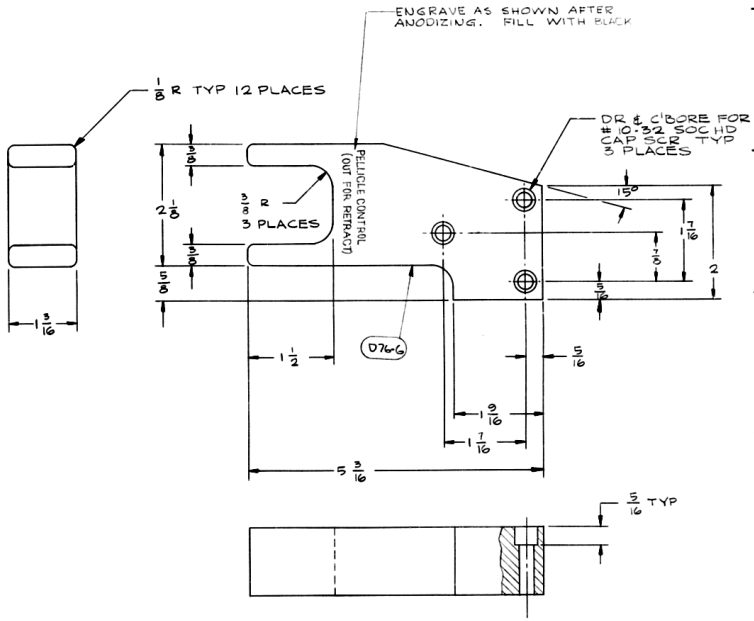


D76-2 RETAINER CAP
1 REQ'D
MAT'L: ALUM ALLOY
FINISH: BLACK SULFURIC ANODIZE
SCALE: 2 X SIZE

BILL OF MATERIAL					
ITEM	DWG. NO.	QTY.	MATERIAL	DESCRIPTION	WEIGHT

SIZES OF MATERIAL NOTED DO NOT INCLUDE STOCK ALLOWANCE FOR MACHINING AND CUTTING OFF EXCEPT AS NOTED. THE SIZE SPECIFIES THE MATERIAL REQUIRED FOR ONE PIECE ONLY. QUANTITIES NOTED ARE THE TOTAL NUMBER REQUIRED.

SEE INDIVIDUAL DETAIL OF PARTS FOR MATERIAL REQUIRED FOR FABRICATION



D76-3 YOKE
1 REQ'D
MAT'L: ALUM ALLOY
FINISH: SULFURIC ANODIZE

REF FILE 2090

FOR ASSEMBLY SEE 2028.01-E15

QUANT.	PRINT RECORD	DATE	NO.	REVISION	ECR	DATE	BY
			A	REV. AS BUILT	0301	7-10-68	CHM

TOLERANCES UNLESS OTHERWISE NOTED
DECIMAL DIMENSIONS
00.00 ± .010
00.000 ± .005
FRACTIONAL DIMENSIONS
UP TO 18" ± 1/64
18" TO 30" ± 1/32
30" & OVER ± 1/16
BREAK SHARP EDGES 1/64
ALL MACHINED SURFACES TO HAVE 125 FINISH UNLESS OTHERWISE NOTED.

KITT PEAK NATIONAL OBSERVATORY
OPERATED BY THE ASSOCIATION OF UNIVERSITIES FOR RESEARCH IN ASTRONOMY, INC. UNDER CONTRACT WITH NATIONAL SCIENCE FOUNDATION

84" TELESCOPE CASSEGRAIN SPECTROGRAPH

NAME: EXPOSURE METER (INNER) DETAILS

SCALE FULL & NOTED
PRINT ISSUED

DESIGNED BY	DATE	DRAWN BY	DATE	DRAWING NUMBER	REV.
FRED MILLER	6-18-68	WILLIAM ROSS	6-18-68	2028.01-D76	A
CHECKED BY	DATE	APPROVED BY	DATE		
			6-18-68		

TUCSON TOOL DESIGN

8-65 DIETZGEN-POST CLEARPRINT 3020