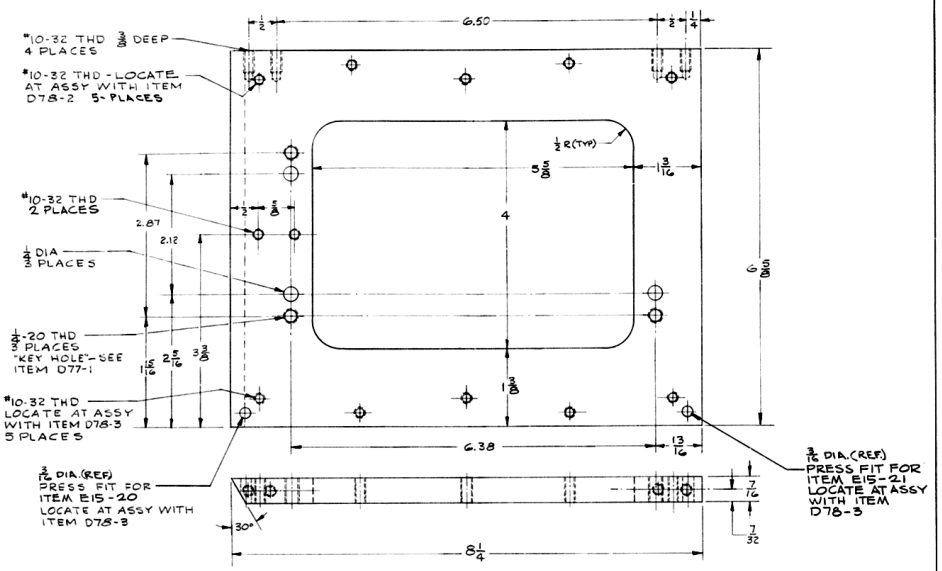
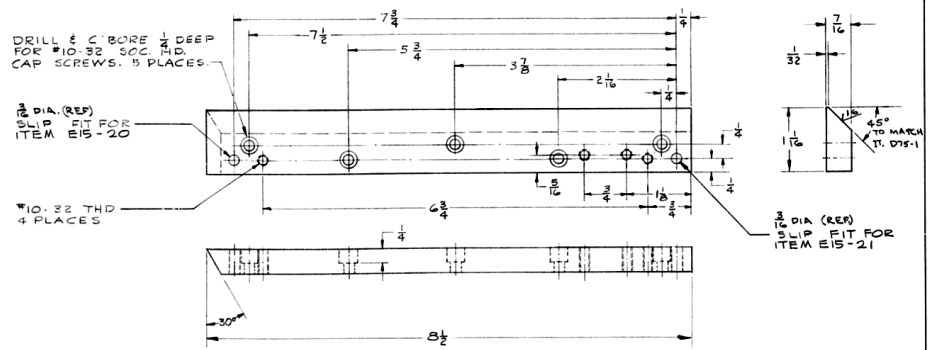
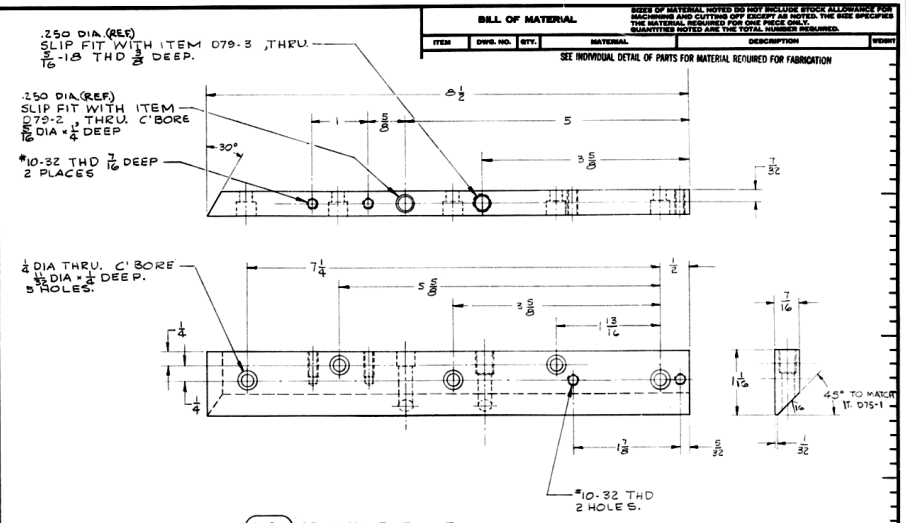


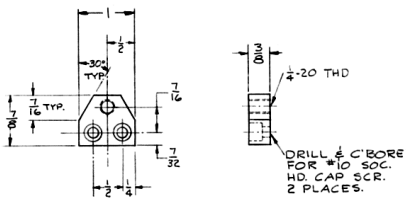
D78-1 PLATE
1 REQ'D
MAT'L: ALUM ALLOY
FINISH: BLACK HARD ANODIZE



D78-3 FIXED GIB
1 REQ'D
MAT'L: ALUM ALLOY
FINISH: BLACK HARD ANODIZE



D78-2 ADJUSTABLE GIB
1 REQ'D
MAT'L: ALUM ALLOY
FINISH: BLACK HARD ANODIZE



D78-4 ADJUSTMENT SCREW BLOCK
2 REQ'D
MAT'L: ALUM ALLOY
FINISH: BLACK SULFURIC ANODIZE

BILL OF MATERIAL				
ITEM	DWG. NO.	QTY.	MATERIAL	DESCRIPTION

SIZES OF MATERIAL NOTED DO NOT INCLUDE STOCK ALLOWANCE FOR MACHINING AND CUTTING OFF EXCEPT AS NOTED. THE SIZE SPECIFIED IS THE MATERIAL REQUIRED FOR ONE PIECE ONLY. QUANTITIES NOTED ARE THE TOTAL NUMBER REQUIRED.

SEE INDIVIDUAL DETAIL OF PARTS FOR MATERIAL REQUIRED FOR FABRICATION

REF. FILE 2090

FOR ASSEMBLY SEE 2028.01-E15

TOLERANCES UNLESS OTHERWISE NOTED
DECIMAL DIMENSIONS
00.00 ± .010
00.000 ± .005
FRACTIONAL DIMENSIONS
UP TO 10" ± 1/64
10" TO 50" ± 1/32
50" & OVER ± 1/16
BREAK SHARP EDGES 1/64
ALL SURFACES TO HAVE 125 FINISH UNLESS OTHERWISE NOTED.

KITT PEAK NATIONAL OBSERVATORY
OPERATED BY THE ASSOCIATION OF UNIVERSITIES FOR RESEARCH IN ASTRONOMY, INC. UNDER CONTRACT WITH NATIONAL SCIENCE FOUNDATION

84" TELESCOPE CASSEGRAIN SPECTROGRAPH

NAME: EXPOSURE METER (INNER) DETAILS

SCALE: FULL
PRINT ISSUED

QUANT.	PRINT RECORD	DATE	NO.	REVISION	DWN	DATE	BY
			A	REV. AS BUILT	0301	7-11-69	SCH
					ECR	DATE	BY

DESIGNED BY	DWN.	CHECKED BY	DATE
R.E.H.	11-68		11-12-68
TRACED BY	DWN.	APPROVED BY	DATE
L.C.S.	3/24/69		
CHECKED BY	DWN.	APPROVED BY	DATE
	11/26/68		12-3-68

DRAWING NUMBER 2028.01-D78 REV. A

TUCSON TOOL DESIGN

1/10 DIETZGEN-POST CLEARPRINT 5009

