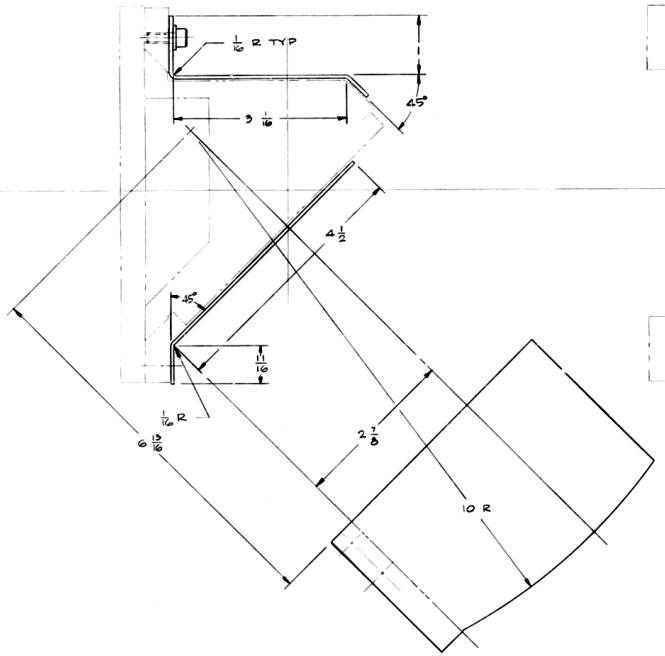
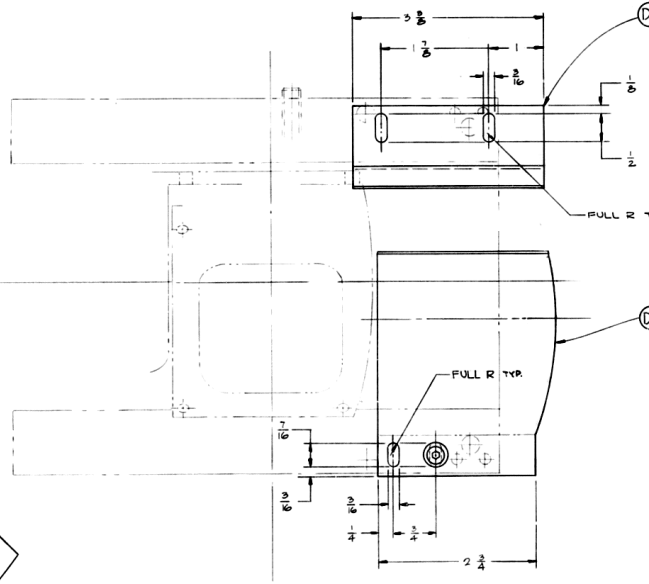
BILL OF MATERIAL					
ITEM	DWG. NO.	QTY.	MATERIAL	DESCRIPTION	WEIGHT

SIZES OF MATERIAL NOTED DO NOT INCLUDE STOCK ALLOWANCES FOR MACHINING AND CUTTING OFF EXCEPT AS NOTED. THE SIZE SPECIFIED THE MATERIAL REQUIRED FOR ONE PIECE ONLY. QUANTITIES NOTED ARE THE TOTAL NUMBER REQUIRED.

SEE INDIVIDUAL DETAIL OF PARTS FOR MATERIAL REQUIRED FOR FABRICATION





D81-1 SHIELD
1 REQ'D
MAT'L: ALUM ALLOY
FINISH: BLACK SULFURIC ANODIZE

D81-2 SHIELD
1 REQ'D
MAT'L: ALUM ALLOY
FINISH: BLACK SULFURIC ANODIZE

REF. FILE 2090

FOR ASSEMBLY SEE 2028 01-E15

GRANT	PRINT RECORD	DATE	NO.	REVISION	DATE	BY

TOLERANCES UNLESS OTHERWISE NOTED
DECIMAL DIMENSIONS
00.00 ± .010
00.000 ± .000
FRACTIONAL DIMENSIONS
UP TO 12" ± 1/64
12" TO 18" ± 1/32
18" & OVER ± 1/16
BREAK SHARP EDGES .1/64
ALL SURFACES TO HAVE 125 FINISH UNLESS OTHERWISE NOTED.

KITT PEAK NATIONAL OBSERVATORY
OPERATED BY THE ASSOCIATION OF UNIVERSITIES FOR RESEARCH IN ASTRONOMY, INC. UNDER CONTRACT WITH NATIONAL SCIENCE FOUNDATION

84' TELESCOPE - CASSEGRAM SPECTROGRAPH

NAME: EXPOSURE METER (INNER) SHIELD DETAILS

SCALE: FULL

PRINT ISSUED

DESIGNED BY	DATE	DRAWN BY	DATE	DRAWING NUMBER	REV.
CHECKED BY	DATE	APPROVED BY	DATE	2028.01-D81	
APPROVED BY	DATE	APPROVED BY	DATE		

TUCSON TOOL DESIGN

