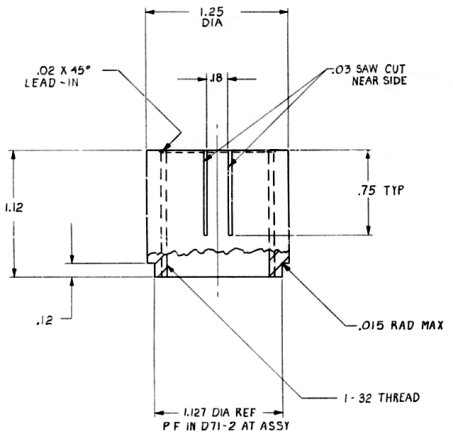
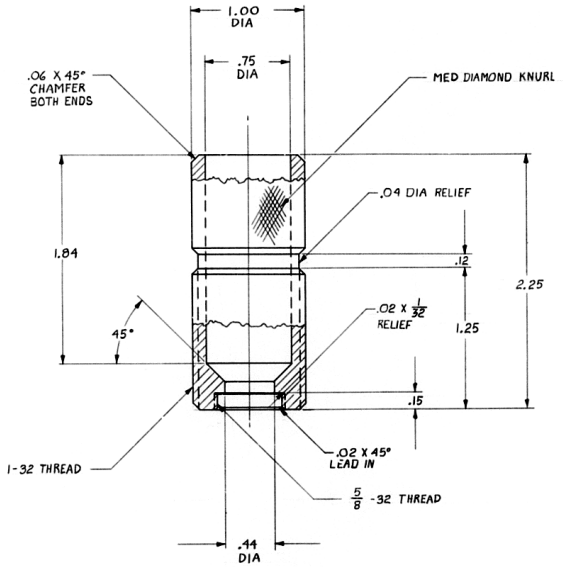
## BILL OF MATERIAL

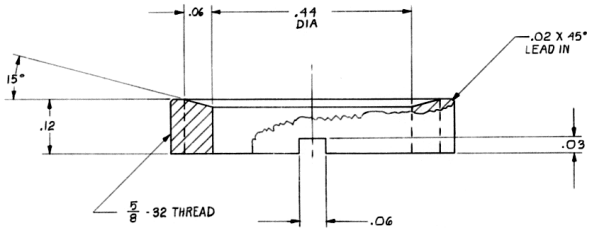
| ITEM | QTY. | MATERIAL | DESCRIPTION | WEIGHT |
|---|---|---|---|---|




D84-1 SUPPORT
1 REQD
MATL: 2024-T351
SCALE 2:1




D84-2 RETAINER - LENS
1 REQD
MATL: 2024-T351
SCALE 2:1




D84-3 RING - RETAINING
1 REQD
MATL: 2024-T351
SCALE 8:1

7. DIM. APPLY AFTER COATING
6-FINISH : BLACK SULPHURIC ANODIZE ALL DETAILS
5-BREAK SHARP EDGES .02
4-IDENTIFY BY ____ AT LOCATION 4 , "AURA INC. MADE IN U.S.A."
3-STAMP MATCH MARKS ON ALL MATING PARTS WHERE NECESSARY.
2-PROJECT DRAWINGS ____
1-FOR NEXT ASSY. SEE 2028.01-D82
NOTES-

| LET. | REVISION | ECN | DATE | BY |
|---|---|---|---|---|

TOLERANCES UNLESS OTHERWISE NOTED
DECIMAL DIMENSIONS
00.00 ± .010
00.000 ± .005
FRACTIONAL DIMENSIONS
UP TO 18" ± 1/64
18" TO 36" ± 1/32
36" & OVER ± 1/16
ANGLES ± 0° -30'
ALL SURFACES 125 FINISH
UNLESS OTHERWISE NOTED.

**KITT PEAK NATIONAL OBSERVATORY**
OPERATED BY THE
ASSOCIATION OF UNIVERSITIES FOR RESEARCH IN ASTRONOMY, INC.
UNDER CONTRACT WITH
NATIONAL SCIENCE FOUNDATION

84' TELESCOPE - CASSEGRAIN SPECTROGRAPH
REV. FILE 2090
NAME: TUBE & MOUNTING BOX DETAILS
SCALE NOTED
PRINT ISSUED

| DESIGNED BY | DATE | DRAWN BY | DATE | CHECKED BY | DATE | APPROVED BY | DATE |
|---|---|---|---|---|---|---|---|
| PETRI | 2-6-72 | RAY | 2-6-72 | | | | |
| CAMPBELL | 2-6-72 | | | | | | |
| J. STANLEY | 2-3-72 | | | | | | |

DRAWING NUMBER 2028.01-D84
REV.

5/72 DIETERICH-POST CLEARPRINT 1000