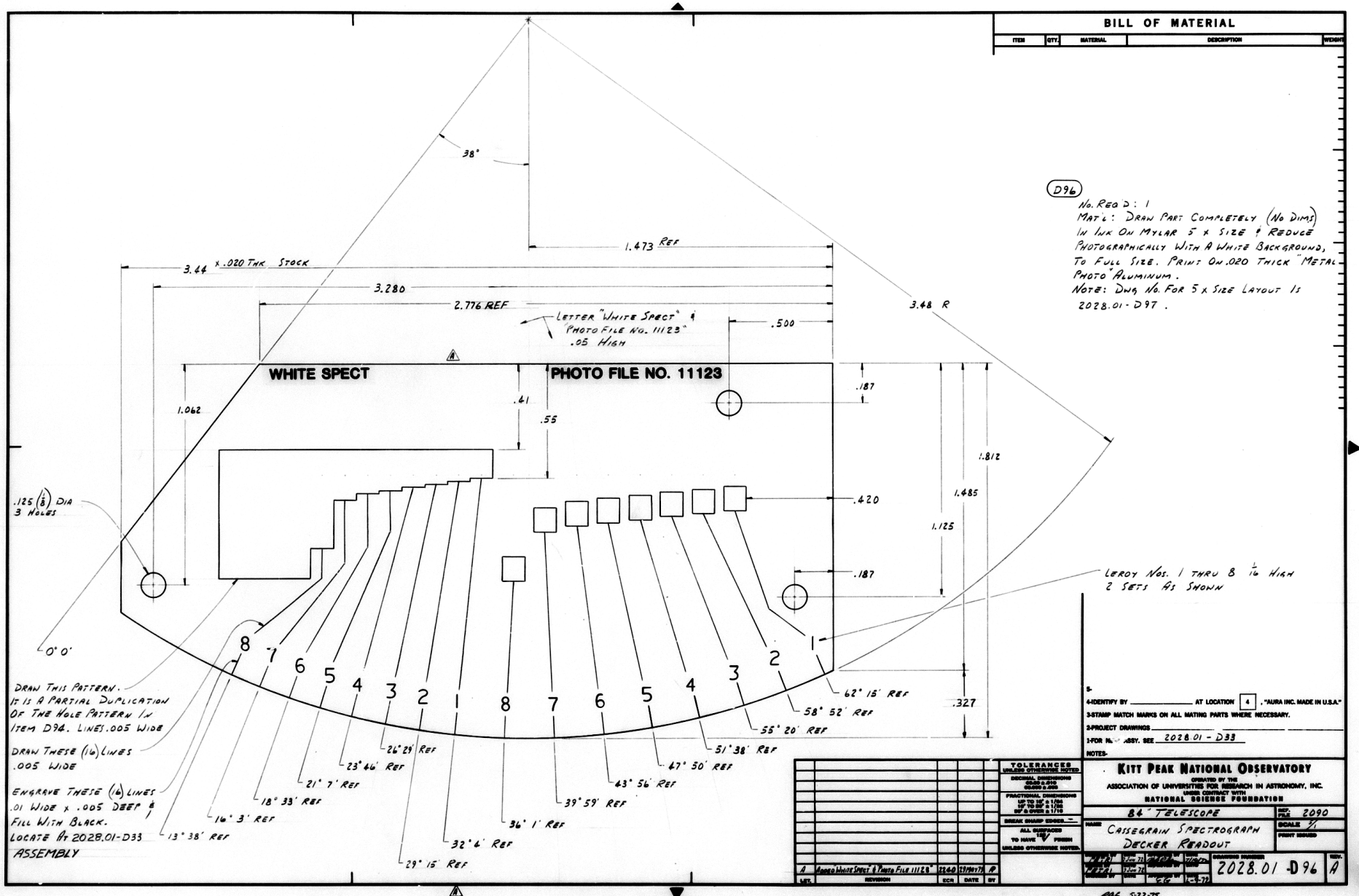

BILL OF MATERIAL
ITEM QTY. MATERIAL DESCRIPTION WEIGHT
D96
No. Req'd: 1
Mat'l: Draw Part Completely (No Dims) In Ink On Mylar 5 x Size & Reduce Photographically With A White Background, To Full Size. Print On .020 Thick "Metal Photo" Aluminum.
Note: Dwg. No. For 5 x Size Layout Is 2028.01-D97.
38°
1.473 Ref
3.44 x .020 Thk Stock
3.280
2.776 Ref
Letter "White Spect" & "Photo File No. 11123" .05 High
.500
3.48 R
WHITE SPECT
PHOTO FILE NO. 11123
1.062
.41
.55
.187
.420
.187
1.812
1.485
1.125
.125 (1/8) Dia 3 Holes
Leroy Nos. 1 thru 8 1/16 High 2 Sets As Shown
0° 0'
8 7 6 5 4 3 2 1 8 7 6 5 4 3 2 1
62° 15' Ref
58° 52' Ref
55° 20' Ref
51° 38' Ref
47° 50' Ref
43° 56' Ref
39° 59' Ref
36° 1' Ref
32° 4' Ref
29° 15' Ref
26° 29' Ref
23° 46' Ref
21° 7' Ref
18° 33' Ref
16° 3' Ref
13° 38' Ref
.327
Draw This Pattern. It Is A Partial Duplication Of The Hole Pattern In Item D94. Lines .005 Wide
Draw These (16) Lines .005 Wide
Engrave These (16) Lines .01 Wide x .005 Deep & Fill With Black. Locate Per 2028.01-D33 Assembly
4-IDENTIFY BY _____ AT LOCATION 4 , "AURA INC. MADE IN U.S.A."
3-STAMP MATCH MARKS ON ALL MATING PARTS WHERE NECESSARY.
2-PROJECT DRAWINGS _____
1-FOR ASSY. SEE 2028.01-D33
NOTES:
TOLERANCES UNLESS OTHERWISE NOTED
DECIMAL DIMENSIONS .XXX ± .010 .XX ± .020
FRACTIONAL DIMENSIONS UP TO 12" ± 1/64 UP TO 60" ± 1/32 60" & OVER ± 1/16
BREAK SHARP EDGES
ALL SURFACES TO HAVE 125 FINISH UNLESS OTHERWISE NOTED.
A Added "White Spect" & "Photo File 11123" 2140 11/19/71 A
MAT'L REVISION ECN DATE BY
KITT PEAK NATIONAL OBSERVATORY
OPERATED BY THE ASSOCIATION OF UNIVERSITIES FOR RESEARCH IN ASTRONOMY, INC. UNDER CONTRACT WITH NATIONAL SCIENCE FOUNDATION
84" TELESCOPE
NAME Cassegrain Spectrograph Decker Readout
DEPT. NO. 2090
SCALE 1/1
PRINT ISSUED
DRAWING NUMBER 2028.01-D96
REV. A
AAG 5-22-75
0 1 2 3 4 5 6 7 8 9 10